

**DECLARATION OF PERFORMANCE (according EU 305/2011, Annex III)
Nr. 04-0002-06**

1. Unique identification code of the product-type: STEICO wall
2. Intended use or uses of the construction product, in accordance with the applicable harmonised technical specification, as foreseen by the manufacturer: Light composite woodbased beams and columns
3. Name, registered trade name or registered trade mark and contact address of the manufacturer as required under Article 11(5): STEICO SE, Otto-Lilienthal-Ring 30, D-85622 Feldkirchen, email: info@steico.com
4. System or systems of assessment and verification of constancy of performance of the construction product as set out in CPR, Annex V: AVCP 3
5. In case of the declaration of performance concerning a construction product covered by a harmonised standard: Notified certification body No. 0432 MPA Nordrhein-Westfalen performed the determination of the product type on basis of type testing and type calculation
6. Declared performance

Table 1

Essential characteristics		Performance	Harmonised technical specification
Mechanical resistance and stability	II.2.ER1 Mechanical resistance and stability	Tab. 3 & 4	ETA-06/0238
Reaction to fire	II.2.ER2 Safety in case of fire	D-s2,d0	
Release of formaldehyd	II.2.ER3 Hygiene, health and environment	E1	
Release (content) of pentachlorophenol (PCP)	II.2.ER3 Hygiene, health and environment	n.a.	
Safety in use	II.2.ER4 Safety in use	NPD	
Protection against noise	II.2.ER5 Protection against noise	NPD	
Energy economy and heat retention	II.2.ER6 Energy economy and heat retention	s. Tab. 6	
Sustainable use of natural resources	II.2. BWR7 Sustainable use of natural resources	NPD	
Biological durability	II.2. Aspects of durability, serviceability and identification	Use classes 1 & 2	
Notes to table: n.a.: not applicable NPD: no performance declared			

Table 2 Characteristic design properties — with solid timber flanges

Type of beam	Depth	Flange	Moment capacity	Shear capacity	Bending stiffness	Shear stiffenes
	H	Grade	M_k	V_k	EI_{joist}	GA_{joist}
	[mm]	-	[kNm]	[kN]	kNm ²	MN
SW 45	160	L 17	2.49	7.45	127	1.12
	200	L 17	3.56	9.12	227	1.63
	220	L 17	4.01	9.93	289	1.88
	240	L 17	4.48	10.73	359	2.13
	250	L 17	4.63	11.12	390	2.26
	300	L 17	5.90	12.38	618	2.89
	350	L 17	6.86	12.99	893	3.52
	360	L 17	7.05	13.11	954	3.64
	400	L 17	7.81	13.32	1223	4.15
SW 60	160	L 17	3.32	7.88	169	1.12
	200	L 17	4.74	9.62	302	1.63
	220	L 17	5.34	10.46	384	1.88
	240	L 17	5.95	11.28	477	2.13
	250	L 17	6.18	11.68	520	2.26
	300	L 17	7.82	12.97	818	2.89
	350	L 17	9.06	13.57	1178	3.52
	360	L 17	9.30	13.68	1258	3.64
	400	L 17	10.28	14.10	1608	4.15
	450	L 17	11.48	12.36	2108	4.78
	500	L 17	12.67	11.11	2685	5.41
SW 90	160	L 17	4.91	8.52	251	1.12
	200	L 17	7.05	10.38	450	1.63
	220	L 17	7.99	11.28	574	1.88
	240	L 17	8.89	12.14	711	2.13
	250	L 17	9.27	12.57	779	2.26
	300	L 17	11.64	13.91	1216	2.89
	350	L 17	13.44	14.50	1746	3.52
	360	L 17	13.80	14.61	1863	3.64
	400	L 17	15.21	15.01	2376	4.15
	450	L 17	16.93	13.41	3107	4.78
	500	L 17	18.64	12.06	3945	5.41

NOTE 1: The characteristics for beams within the depth range not listed in the table can be calculated by linear interpolation

NOTE 2: The shear stiffness shall be reduced with the factor 0.85 by using OSB as a web material.

Table 3 Characteristic design properties — with LVL flanges

Type of beam	Depth	Flange	Moment capacity	Shear capacity	Bending stiffness	Shear stiffness
	H	Grade	M_k	V_k	EI_{joist}	GA_{joist}
	[mm]	-	[kNm]	[kN]	kNm ²	MN
SW 45	160	LVL 1.6	3.38	7.45	148	1.56
	200	LVL 1.6	4.47	9.12	260	2.12
	220	LVL 1.6	5.03	9.93	330	2.41
	240	LVL 1.6	5.60	10.73	407	2.69
	250	LVL 1.6	5.89	11.12	450	2.83
	300	LVL 1.6	7.36	12.38	695	3.53
	350	LVL 1.6	8.87	12.99	998	4.24
	360	LVL 1.6	9.18	13.11	1066	4.38
SW 60	400	LVL 1.6	10.21	13.32	1362	4.94
	160	LVL 1.6	4.49	7.88	197	1.56
	200	LVL 1.6	5.93	9.62	346	2.12
	220	LVL 1.6	6.67	10.46	437	2.41
	240	LVL 1.6	7.41	11.28	539	2.69
	250	LVL 1.6	7.79	11.68	595	2.83
	300	LVL 1.6	9.70	12.97	916	3.53
	350	LVL 1.6	11.65	13.57	1311	4.24
	360	LVL 1.6	12.04	13.68	1399	4.38
	400	LVL 1.6	13.56	14.10	1783	4.94
	450	LVL 1.6	15.23	12.36	2333	5.64
SW 90	500	LVL 1.6	16.89	11.11	2964	6.35
	160	LVL 1.6	6.72	8.52	294	1.56
	200	LVL 1.6	8.85	10.38	516	2.12
	220	LVL 1.6	9.94	11.28	651	2.41
	240	LVL 1.6	11.03	12.14	802	2.69
	250	LVL 1.6	11.58	12.57	884	2.83
	300	LVL 1.6	14.37	13.91	1357	3.53
	350	LVL 1.6	17.21	14.50	1937	4.24
	360	LVL 1.6	17.78	14.61	2065	4.38
	400	LVL 1.6	20.09	15.01	2624	4.94
	450	LVL 1.6	22.80	13.41	3423	5.64
500	LVL 1.6	25.34	12.06	4335	6.35	

NOTE 1: The characteristics for beams within the depth range not listed in the table can be calculated by linear interpolation

NOTE 2: The shear stiffness shall be reduced with the factor 0.85 by using OSB as a web material.

Table 4 Manufacturing tolerances (mm)

Description	Tolerances (mm)
Joist depth – H	-2 to + 1
Joist width – B	-2 to + 2
Flange depth – h_f	-2 to + 2
Web thickness – b_w ($160 \leq H \leq 250$ mm)	-1.3 to + 0.8
Web thickness – b_w ($250 \leq H \leq 500$ mm)	-0.8 to + 0.8

Table 5 Hygrothermal properties⁽¹⁾

Material	Density ⁽²⁾ (mean)	Design thermal conductivity	Specific heat capacity	Water vapour resistance factor ⁽³⁾	
	ρ_m ($\text{kg}\cdot\text{m}^{-3}$)	λ ($\text{W}\cdot\text{m}^{-1}\cdot\text{K}^{-1}$)	c_p ($\text{J}\cdot\text{kg}^{-1}\cdot\text{K}^{-1}$)	μ dry	μ wet
LVL flanges	500	0,13	1600	200	70
Solid timber flanges	500	0,13	1600	50	20
Hardboard web	900	0,14	1700	35	24
OSB webs	600	0.13	1700	250	200

(1) Standard values


(2) The density for timber- and wood-based products is the density in equilibrium with 20°C and 65% relative humidity.

(3) Water vapour resistance factors are given as dry cup and wet cup values (see EN ISO 12572 : 2001).

The performance of the product identified is in conformity with the declared performance.

This declaration of performance is issued under the sole responsibility of the manufacturer identified above.

Signed for and on behalf of the manufacturer by:

Dr. Michael Makas Head of R&D / QM (name and function)	Feldkirchen, 14.09.2017 (place and date of issue)	b.o. (signature) 
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Date: 27/06/2013	Revised: 14.09.2017
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